ROTATING BIOLOGICAL CONTACTER DRIVES

DRIVE SOLUTIONS FOR THE WASTEWATER TREATMENT INDUSTRY
**Superior RBC Drive Solutions**

Built rugged and dependable for minimal maintenance and downtime

- **Split Power Path Design**
  Provides twice the tooth engagement when compared to conventional drives

- **Leak Free Operation**
  Plunge-ground shafts with dual lip oil seals

- **High Quality Bearings**
  100,000 Hour B-10 life at 5HP Class II Service

- **Generous Shaft Diameters**
  Support overhung loads generated by V-Belt drive assembly

**Browning RBC Drive Ratings**

<table>
<thead>
<tr>
<th>Motor HP/RPM</th>
<th>AGMA Service Factor</th>
<th>V-Belt Drive Ratio</th>
<th>Gear Drive Ratio</th>
<th>Final Output Speed</th>
<th>Final Output Torque Rating</th>
</tr>
</thead>
<tbody>
<tr>
<td>5/1150</td>
<td>Class II</td>
<td>5.2:1</td>
<td>148:1</td>
<td>1.5 RPM</td>
<td>199,600 in./lbs.</td>
</tr>
<tr>
<td>7.5/1150</td>
<td>Class I</td>
<td>5.2:1</td>
<td>148:1</td>
<td>1.5 RPM</td>
<td>297,400 in/lbs</td>
</tr>
</tbody>
</table>

**Water Treatment Maintenance**

Superintendents, Design Engineers and Consultants agree...

Browning® products meet all your needs for Rotating Biological Contactor drives.

Specify the BROWNING solution on your next RBC installation or retrofit.
**RBC DRIVES DIMENSIONS**

- **COMPACT DESIGN AND DROP-IN FEATURES ALLOW FOR QUICK REPLACEMENT OF PROBLEM DRIVES**
  
  Universal housings allow for left or right-hand installations
  
  Reducer, Belt Guard, Torque Arm, Belt Drive and Motor are to be ordered separately

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**DRIVE ASSEMBLY**

- **TAPERED BUSHED UNIT**
  
  P/N 415SMT148 includes 4 15/16” tapered bushing and standard motor mount.

- **STRAIGHT BORE UNIT**
  
  P/N 415SMF148 Includes Std. Motor Mount
  
  Motor Mount will accept... 184T, 213T & 254T frame motors and a V-Belt drive CD of 14 to 20”

- **FIBERGLASS V-BELT GUARD**
  
  P/N BG415-RBC

- **TORQUE ARM**
  
  P/N TA415-RBC/1

- **5 HP BELT DRIVE**
  
  Driver Sheave - 3P3V36
  
  Bushing - P1 1 3/8 5/16
  
  Driven Sheave - 3R3V190
  
  Bushing - R1 1 5/8
  
  Belts - 3VX710 (quantity 3)

- **7.5 HP BELT DRIVE**
  
  Driver Sheave - 4P3V36
  
  Bushing - P1 1 5/8
  
  Driven Sheave - 4R3V190
  
  Bushing - R1 1 5/8
  
  Belts - 3VX710 (quantity 4)

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*If torque arm arrangement is longer than 32.75” in the horizontal, or smaller than 1700” in the vertical dimension, consult Emerson Industrial Automation Application Engineering.

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**marathon Motors**

- **SEVERE DUTY TOTALLY ENCLOSED FAN COOLED MOTORS**
  
  Designed for Waste Water Treatment Plant Operation

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- NEMA Premium Efficient TEFC
- Cast Iron Frames
- Hostile-Duty Paint
- Stainless Steel Nameplates

5 HP/1150 RPM 215T Frame P/N 215TFS6881
7.5 HP/1150 RPM 254T Frame P/N 254TTFNA6590
APPLICATION CONSIDERATIONS

The proper selection and application of power transmission products and components, including the related area of product safety, is the responsibility of the customer. Operating and performance requirements and potential associated issues will vary appreciably depending upon the use and application of such products and components. The scope of the technical and application information included in this publication is necessarily limited. Unusual operating environments and conditions, lubrication requirements, loading supports, and other factors can materially affect the application and operating results of the products and components and the customer should carefully review its requirements. Any technical advice or review furnished by Regal Beloit America, Inc. and its affiliates with respect to the use of products and components is given in good faith and without charge, and Regal assumes no obligation or liability for the advice given, or results obtained, all such advice and review being given and accepted at customer’s risk.

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